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Words: 359; Pages: 4;

Preview; Full text; AIM: To determine the taper angle of an Inclined Surface using Sine bar (100,200 mm)

INSTRUMENTS REQUIRED: . 1. Sine Bar - 100, 200mm. 2. Height gauge. 3. Surface

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plate. THEORY: SINE BAR It is used for measurement of an angle of a given job or for setting an angle. They are ...

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and the slip gauges form the
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required angle. If θ is the

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angle to be measured and if H is the height of slip gauge and L is the length of the sine bar, from the right-angled triangle. Page 1/6. Read PDF Sine Bar Lab Manual Dofn Sine Bar Lab ...

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the right angled triangle
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A sine bar has to be used in conjunction with a surface plate and slip gauges. Sine bar is used for checking angle of components, taper

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of work pieces, etc. It is also used for setting a work to a known required angle.

Accuracy Requirement of Sine Bar:

*Sine Bar: Introduction,
Types and Working |*

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Metrology

A sine bar is generally used with slip gauge blocks. The sine bar forms the hypotenuse of a right triangle, while the slip gauge blocks form the opposite side. The height of

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the slip gauge block is found by multiplying the sine of the desired angle by the length of the sine bar:

$$H = L * \sin (\theta) .$$

*Unit 3: Sine Bar -
Manufacturing Processes 4-5*

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thepopculturecompanycom The
difference of the two height
gauge reading being the rise
of the sine-bar as shown in
fig 124 The angle of the
component is given by: Uses
of Sine Bar: A sine bar has

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to be used in conjunction with a &

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Sine bar set up with one end raised on a stack of gauge blocks A sine bar consists of a hardened, precision

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ground body with two precision ground cylinders fixed at the ends. The distance between the centers of the cylinders is precisely controlled, and the top of the bar is parallel to a line through

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the centers of the two
rollers.

Sine bar - Wikipedia

Abstract: Sine bar is a
practical accurate measuring
implement which can measure
indirectly or a machining

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tool for the accurate angle
by sine principle. The
effect of sine bar
manufacturing accuracy on
angle measurement is
expounded by the angle
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