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Operators  
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~~1999 Sea-Doo~~

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Pro 155 Review - Is  
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How to CliniX - How  
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~~System 2015~~ By  
~~BoatTest.com~~

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Jet Ski, Sea-Doo

\u0026

Waverunner

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world of Sea Doo's  
and have just  
purchased a 2001  
Challenger 2000  
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Operator's Guide  
and was hoping  
that someone  
could point me in  
the right direction  
to download one. It

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would be greatly appreciated.

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~~Welcome Newbies~~

...

The information contained in this guide should always be used in conjunction with the information included in Mer-

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cury Marine (M2)  
Jet Drive Operator's  
Guide. This guide  
uses the following  
symbols to  
emphasize  
particular  
information. NOTE:  
Indicates  
supplementary  
infor- mation  
needed to fully  
complete an in-  
struction.

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### Operators

~~SAFETY WARNING~~

Mercury M2 Jet  
Drive Operator's  
Guide - posted in  
14/1800/2000/X  
Challenger: I have  
a 2000 Seadoo  
Challenger 1800.  
(purchased this  
summer) I have the  
210hp Mercury M2  
Sport Jet. I have  
the SERVICE



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manual. I also have  
the Seadoo

Operators manual.

. . . I was getting  
ready to put it in  
storage and was  
reading my Seadoo  
Operator's Guide.

Under STORAGE  
and PRES-SEASON  
PREPARATION -  
Cooling System ...

~~Mercury M2 Jet~~

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~~Drive Operator's  
Guide~~

~~14/1800/2000/X ...~~

This Mercury  
10217002 Manual-  
operators fits the  
following models  
and components:  
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/ 240 EFI M2 JET  
DRIVE  
(POWERHEAD) /  
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~~Owners Manual~~

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date Jun 30, 2008;  
Status Not open for  
further replies. N.  
nigel.spa New  
Member. Messages  
4 Location spain  
Water Crafts  
seadoo challenger  
2000 Jun 30, 2008  
#1 Does anybody  
have or know  
where i can get a  
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boat is a seadoo  
challenger 2000  
year 2003 with ...

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Refer to M Jet Drive  
Operator's Guide  
specifications for  
more detailed  
infor- mation. Page  
49: Break-In Period  
10-Hour Inspection

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Operator's  
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It is highly recommended that after the first 10 hours of operation, the craft be checked by an authorized Sea-Doo dealer.

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### INSTALLATION

Installing

Powerhead 1.

Install gasket on drive housing cover. Ensure sealing bead is facing up towards drive housing cover. 2. Install two (2) O-rings. 3. Check that slinger is on drive shaft. 4. Lubricate drive

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## M2 Jet Drive

Shaft splines with  
Special Lubricant  
101. 59291 Gasket,  
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Facing Up Drive  
Housing Cover O-  
Ring...

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